

split

04/09 please

Work Order ID 51798 - 2

September 3, 2009 11:28:40 AM

Page 1

Item ID: D3851-1KIV

Revision ID: B

Item Name: Doubler-Ivory

Start Date: 9/03/09 Start Qty: 40.00

Required Date: 9/04/09 Req'd Qty: 40.00

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: *B*

Prog Rev: *B*

2-Deburr if necessary

0.00

0.00

09.09.04

201B 9-9-3

168

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

1B 9-9-3

Picklist Print

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September 3, 2009 11:28:38 AM

Work Order ID: 51798



Parent Item: D3851-1KIVRevB



Parent Item Name: Doubler-Ivory

Start Date: 9/03/09

Required Date: 9/04/09

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MKYD6185S.080-P3- 62015		Purchased	No			100	sf	811.2231	4.2105	17.6841		



6185 KYDEX .080"

B 9-9-3

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

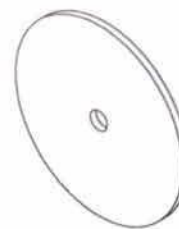
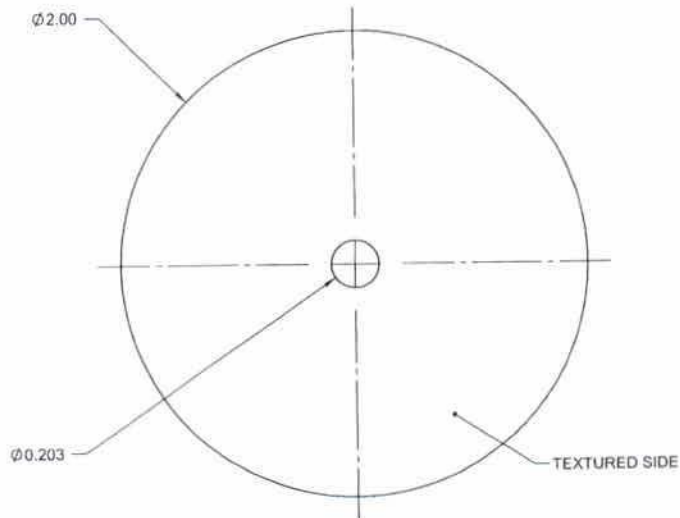
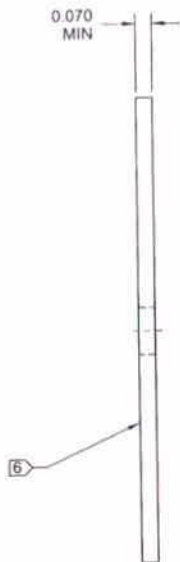
109703

811.2231153

811.223115

109703

W/O 517918



D3851-1 DOUBLER

RELEASED
09/05/11

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
 - 7) WEIGHT: N/A

PART NUMBER	DESCRIPTION
D3851-1KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3851-1KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

REV. B	ADD STEEL GRAY COLOUR OPTION, ADD IVORY P/N D3851-1KIV AND ADD STEEL GRAY P/N D3851-1KGY (ZN A5-T)	PH	09.05.05
A	NEW ISSUE	PH	08.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3851	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		DOUBLER	NTS
DATE	09.05.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND CONFIDENTIAL AND IS SUPPLIED ON THE ASSUMED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR CONSIDERED TO BE A PART OF ANY OTHER WORK WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	